

Hildebrand

MEB: COOK

~~05403~~  
3709

RIDE: BUMPER BOATS

## Bumper Boats Instruction Manual

### Set Up

**Size: 60 Ft Diameter Circle  
42 In High Side Wall  
Plus Deck and Top Rails**

**Ride should be level enough to keep water level so that the motor does not hit bottom on the low side.**

**Step 1: Mark out a 57 ft 6 in circle.**

**Step 2: Lay fence wall down in circle.**

**Step 3: Set 2 panels at high side. (Panels have holes on one side and metal nipples on the other.)**

**Step 4: Lock panels together and wire tie off.**

**Step 5: Clamp together with muffler clamps to keep sides from folding over.**

**Step 6: Insert bracing to deck.**

**Step 7: Level these panels and add one panel at a time leveling each one.**

**Step 8: As panels are put together, put walk board bracing on block as necessary and add decking. Deck set on bracing for walls. (As you work your way around, your deck will straighten and stabilise walls.)**

**Step 9: Upon completion of all wall and platforms, place three cables around circle outside wall panels. (Use a come-along to tighten cables. (This will maintain pressure to hold water against the walls.)**

**Step 10: Pull liner up the side wall and tie off. (Water will hold liner in place when after it is full.)**

**Step 11: Place fibreglass center inside inner tube and float in water.**

**Step 12: Set motors inside fiberglass and bolt down using 4 bolts.**

## **Things to Look For**

- 1. Insure all railing is in place.**
- 2. Insure that steps are leveled.**
- 3. Insure boats' tie offs are in place.**
- 4. Insure snaps are on tie offs for boats.**
- 5. Insure water level sufficiently high to keep boats form hitting bottom.**
- 6. Insure all cables are secure around side walls.**
- 7. Insure all motors are secure.**
- 8. Children under 42 in. tall should ride with an adult.**
- 9. Shoes are required.**
- 10. No running on deck.**