



Venture
Ride Mfg., Inc.

JERRY L. BARBER, President
WAYNE P. COMSTOCK, Vice-Pres.

May, 1987

MFG: VENTURE RIDE MFG., INC
NAME: BRONCO
TYPE: NON-KIDDIE

Dear BRONCO Owner:

Please add the following information to your BRONCO manual. All of your operators and maintenance personnel should be intimately familiar with this information.

The information supplied consists of the following:

- Serial Number and Ten Year Overhaul
- Special Safety Information
- Special Cautions, Personal Conduct, Avoiding Law Suits
- OABA Safety Suggestions
- ASTM Owner/Operator Responsibility: Operation
Maintenance
Inspection
- Inspector Guidelines
- Guidelines for Operator Selection and Instruction
- Operational Load Testing
- Associations
- BRONCO Safety Bulletins

Please give us a call if you have questions about any of the attached information.

Wishing you a safe and successful season!

Jerry L. Barber

Jerry L. Barber
President

UPS/RETURN RECEIPT

SPECIAL SAFETY INFORMATION: BRONCO

Caution over and over again that operators not get hit by the swinging seats.

Never let anyone drinking ride on the BRONCO.

Never let anyone under five years old ride the BRONCO.

Add our newly designed safety gates to the entrance/exit areas to prevent anyone from entering when the ride is operating and getting hit.

Make certain that the fence adequately clears the ride.

Make sure that both pins are in the seat arm and that the safety rings are in place before riding passengers. Do this each day.

Never work on the BRONCO or be on top of the BRONCO when the electricity is turned on.

Adjust the brakes on the seats, both fore and aft, and side to side. Adjustment should be tight enough to almost keep the seat from returning to the normal vertical hanging position. Replace brake bands and washer springs when brake adjustment is gone.

Replace shock absorbers when they lose any resistance.

Daily inspect the safety cable which holds the seat to the sweep. Replace when any wear becomes apparent.

Should your center bearing make a noise or pop a bolt or do anything else that is unusual, cease operation immediately and contact the factory.

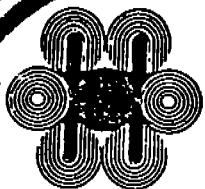
Make certain that the safety keeper bolts are in place on the output shafts on all four (4) gearboxes to keep a tire or steel wheel from dropping, should a taper lock bushing come loose.

Daily check the complete seat steel structure for cracks.

Never put oversized drive tires on the ride. This would cause excessive speed and create an extremely dangerous situation.

Properly torque (see bearing instructions) bolts on all three (3) main bearings. Make certain that you get the top and bottom ring of bolts on each bearing.

Make certain that the resistor valve is in the base of the main center hydraulic cylinder.



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S A F E T Y B U L L E T I N

Dear COBRA and BRONCO Owners:

Visually inspect daily the 37" - diameter center bearing.

Should you notice wear or steel shavings or, if a steel ball (approximately 5/8" - diameter) comes out of the bearing, cease operation immediately and contact the factory.

Also, should the bearing start making a noise (normally a "growl"), the bearing needs to be replaced immediately.

By far the most critical: Should a ball come out of the bearing, either through the fill plug or a break in the race, cease operation immediately.

Balls in the 37" - diameter bearing are what keep the bearing together.

If you have any questions on the above information, please contact the factory.

Sincerely,

Jerry L. Barber, President
Venture Ride Mfg., Inc.
June 8, 1987

JLB/mc

CERTIFIED MAIL/RETURN RECEIPT